



PRODUCT CATALOG

exclusive interior and exterior elements



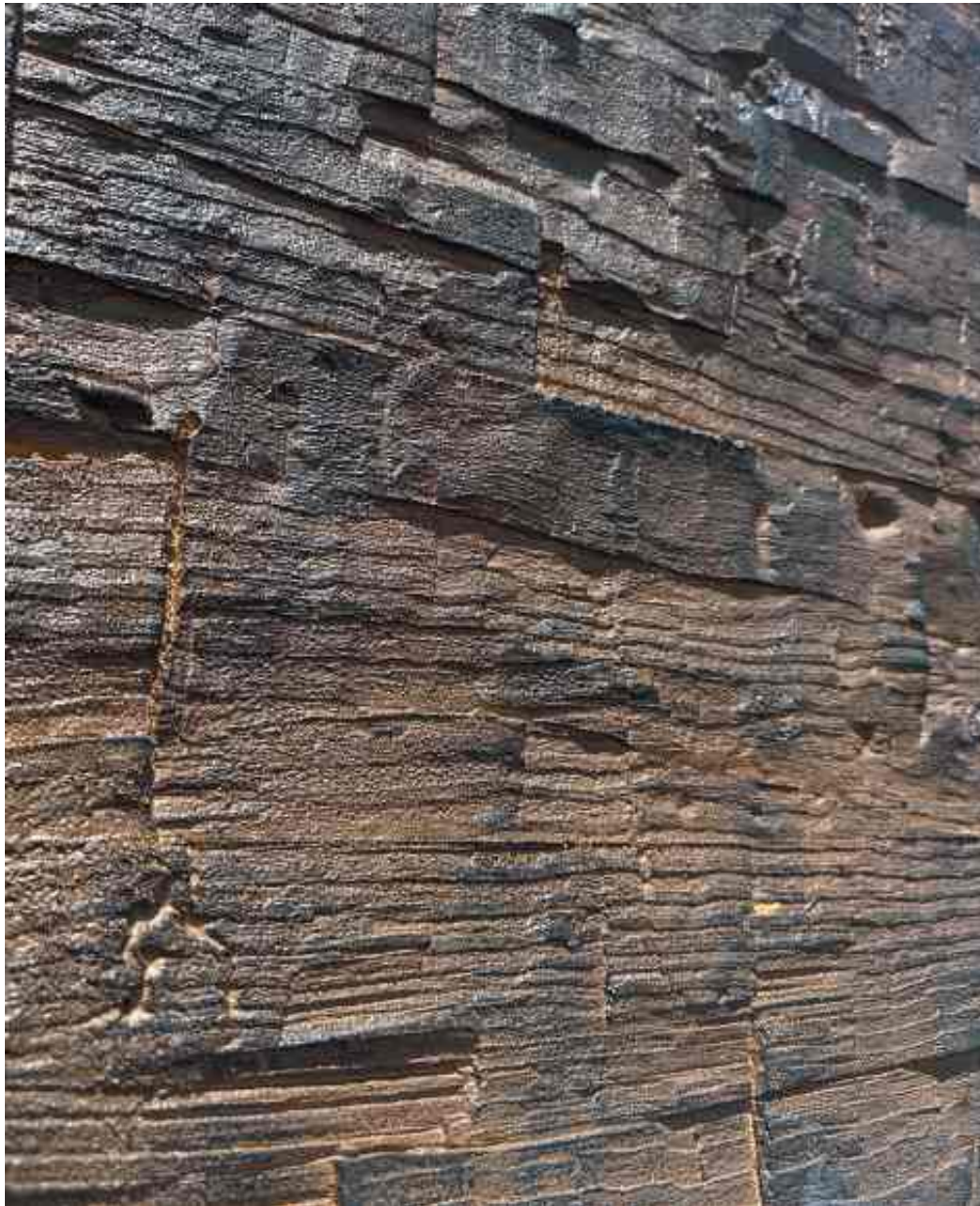


◁ *Brushed Texture Style*

△ *Rough Sawn Style*

△ *Sanded Style*

4225 James E Casey Dr, Unit #5 Westside Industrial Park, Jacksonville, FL 32219 | (904) 345-5400



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux brick. View the entire collection at www.royalfoam.shop

CONTENTS

individuality

CONTENTS	03
CUSTOM	04
PRODUCT CHARACTERISTICS	06
THE BEAUTY OF URETHANE	07
WALL PANELS	08
Faux Stone Panels	08
Faux Rock Panels	12
Faux Brick Panels	14
Faux Wood Wall Panels	16
CEILING BEAMS	26
Faux Wood Beams	28
Faux Wood Mantels	34
Faux Wood Trusses	42
COLUMNS	50
Faux Stone Column Wraps	52
INSTALLATION RECOMMENDATIONS	56
ARCHITECTURAL SPECIFICATIONS	68
20 YEAR WARRANTY	69

CUSTOM





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CUSTOM

elevate the look enhance the feel

Unleash the potential of hyperrealistic detail to transform every design into a masterpiece.

WHY FAUX

Lightweight, durable, and effortlessly elegant, faux elements offer bespoke design freedom without the weight, cost, or constraints of traditional construction.

From classical grandeur to modern minimalism, faux decor redefines what's possible — elevating spaces with timeless character and flawless execution.

WHY ROYAL FOAM

With nearly 25 years of expertise in advanced material craftsmanship, we understand that realizing a design vision requires more than products — it requires partnership. That's why we offer personalized, one-on-one service tailored to your unique goals.

Handcrafted in the U.S. by our dedicated artisans, our faux wood, brick, and stone finishes capture the essence of natural materials with striking realism and unparalleled artistry — setting a new standard in architectural decor.

From concept to installation, we obsess over every detail to ensure our textures, finishes, and forms not only elevate your space — but do so with effortless ease.

We don't just provide decor. We build possibilities. For our visionary clients, every wall, every corner becomes a canvas — and every idea, a tangible reality.

PRODUCT CHARACTERISTICS



Eco-friendly Material

Adopted full-water foaming system and waterbased paint, all the products meet the EU SGS-SVHC standards, VOC content lower than the EU and American standards.



Insect and Mildew Resistance

Low water absorption. Could not get moldy even put in the water for a long time; Also can effectively prevent the damage of termites and insects to products.



Customizable

Customizing customers' personalized products according to the requirements.



Dimensional Stability

Small thermal expansion and cold contraction, excellent dimensional stability.



Durability

Subsequently formed polyurethane and the previously formed water-borne film can be perfectly adhered together without peeling off and discoloration, same life as the building.



Profiling Performance

Superb mold technology enables the product surface possessing realistic wood-grained texture.



△ *Brushed Texture Style BR-FWP*



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THE BEAUTY OF URETHANE

• **MOISTURE RESISTANT**

The closed-cell structure of urethane millwork creates a natural barrier against water. Unlike porous materials, it does not absorb moisture, preventing issues like swelling, warping, rotting, or delamination over time.

• **SPLINTER RESISTANT**

Urethane millwork does not splinter like wood. If surface blemishes occur during installation, they can be easily repaired with ordinary plastic wood filler.

• **INSECT RESISTANT**

Urethane millwork provides a practical alternative if you want the look of real wood detailing for your projects, but live in an area that is prone to insect infestation.

URETHANE MILLWORK/WOOD CONSIDERATIONS

CONSIDERATION	URETHANE MILLWORK	WOOD
Quality/composition	consistent quality; no waste; consistent finish	quality varies; knots and gouges result in waste; blotching disappearing grain and discoloration can occur
Versatility	all products suitable for interior or exterior application	different grade of material and finish required for outdoor application
Durability	resists warping or splitting; resists weather damage and insect infestation	can warp; susceptible to splitting; susceptible to rotting and insect damage
Labor Savings	requires no sanding, priming or sealing-mouldings easy to install	requires sanding priming and sealing; intricate mouldings require multiple application process incurring high labor costs
Value	reasonable, stable price; long lasting good looks with low maintenance; increases home/building resale value	market price fluctuates; requires periodic maintenance; may need replacement/refinishing as damage occurs



△ *Rough Sawn Style RS-FWP*



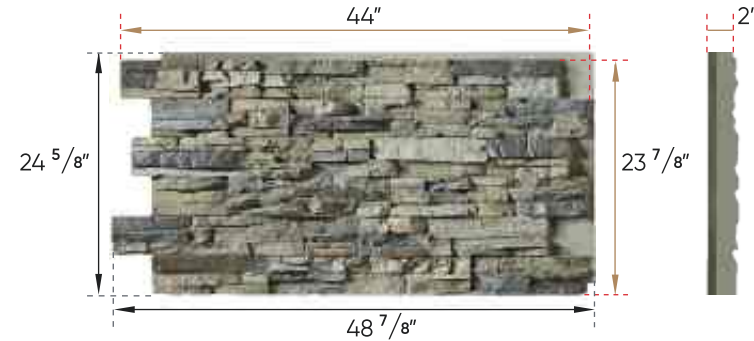
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△ Assol-Style AS-FSP 07

Assol-Style Masonry AS-FSP

Make a lasting impression – choose Assol-style masonry for your next project. A timeless method of decoration.



AS-FSP 7031



AS-FSP 7504



AS-FSP 6248



AS-FSP 7060



AS-FSP 7038



AS-FSP 6095 - 2803



AS-FSP 9092



AS-FSP 7052



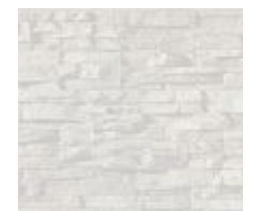
AS-FSP 7081



AS-FSP 9116



AS-FSP 7014



Custom

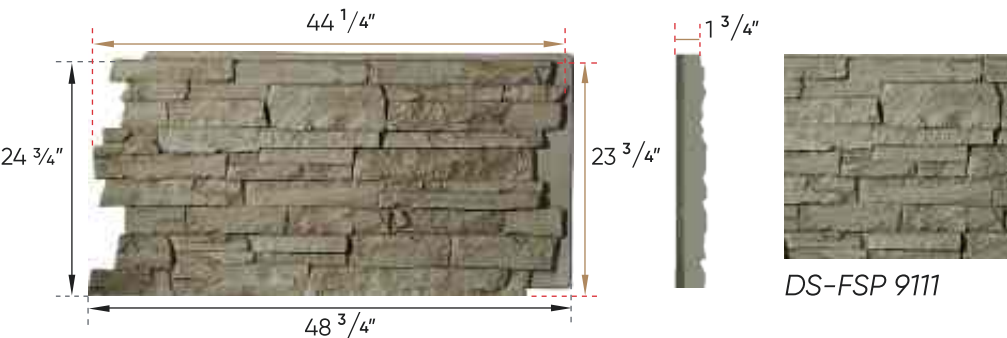
Use	Interior/Exterior
Material	Fire-Rated Polyurethane
Nominal Overall Dimensions (W × H × T)	48 7/8" × 24 5/8" × 2"
Nominal Coverage Dimensions (W × H)	44" × 23 7/8"
Coverage	7.3 sq. ft.
Approximate Weight	10 lbs 6 oz each panel
Needed For Install	Color Complimenting Textured Caulk, Adhesive, Drainage Mat (Exterior)



Transform your project with rugged and faux stone look. Escape the cost and time required to install the real thing with faux stone look. View the entire collection at www.royalfoam.shop

Dry Stone Walling Style DS-FSP

Create a distinctive look with Dry Stone Walling Style, which combines the unique and weathered appearance of real stone.



DS-FSP 9111



DS-FSP 9152



DS-FSP 9126



DS-FSP 9117

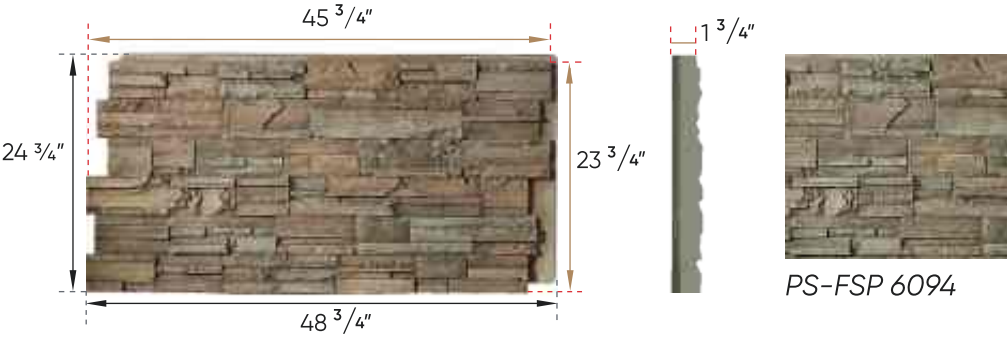


DS-FSP 9098

Use	Interior/Exterior
Material	Fire-Rated Polyurethane
Nominal Overall Dimensions (W x H x T)	48 3/4" x 24 3/4" x 1 3/4"
Nominal Coverage Dimensions (W x H)	44 1/4" x 23 3/4"
Coverage	7.3 sq. ft.
Approximate Weight	11 lbs 8 oz each panel
Needed For Install	Color Complimenting Textured Caulk, Adhesive, Drainage Mat (Exterior)

Plateau-Style Masonry PS-FSP

Ready to make a bold statement in your space? Choose Plateau Style Faux Stone Panels.



PS-FSP 6094



PS-FSP 6094 - 6060



PS-FSP 7060



PS-FSP 9117 - 9092



PS-FSP 9110 - 6151

Use	Interior/Exterior
Material	Fire-Rated Polyurethane
Nominal Overall Dimensions (W x H x T)	48 3/4" x 24 3/4" x 1 3/4"
Nominal Coverage Dimensions (W x H)	45 3/4" x 23 3/4"
Coverage	7.55 sq. ft.
Approximate Weight	9 lbs 12 oz each panel
Needed For Install	Color Complimenting Textured Caulk, Adhesive, Drainage Mat (Exterior)



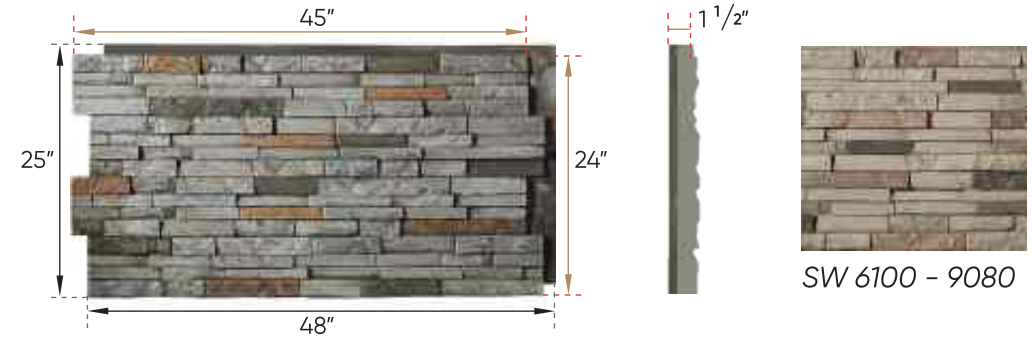
Transform your project with rugged and faux stone look. Escape the cost and time required to install the real thing with faux stone look. View the entire collection at www.royalfoam.shop



△ Rondo-Style Masonry RO-FSP

Rondo-Style Masonry RO-FSP

Rondo Style Faux Stone Panels Ideal for any setting, they provide a quick, easy way to elevate your design and leave a lasting impression.



SW 6100 - 9080



SW 7503 - 6159



SW 6151 - 6278



SW 9104 - 9114



SW 7081 - 7079



SW 9105 - 6060



SW 7031-7018



SW 6044 - 6032



Custom

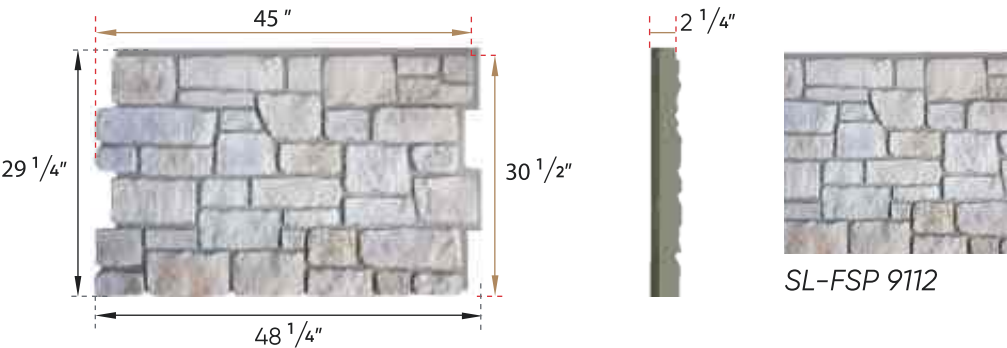
Use	Interior/Exterior
Material	Fire-Rated Polyurethane
Nominal Overall Dimensions (W x H x T)	48" x 25" x 1 1/2"
Nominal Coverage Dimensions (W x H)	45" x 24"
Coverage	7.5 sq. ft.
Approximate Weight	9.1 lbs.
Needed For Install	Color Complimenting Textured Caulk, Adhesive, Drainage Mat (Exterior)



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Slab-Style Masonry SL-FSP

Capture a classic, desert vibe in your space through the warmth and comfort of sandstone with Slab Style.

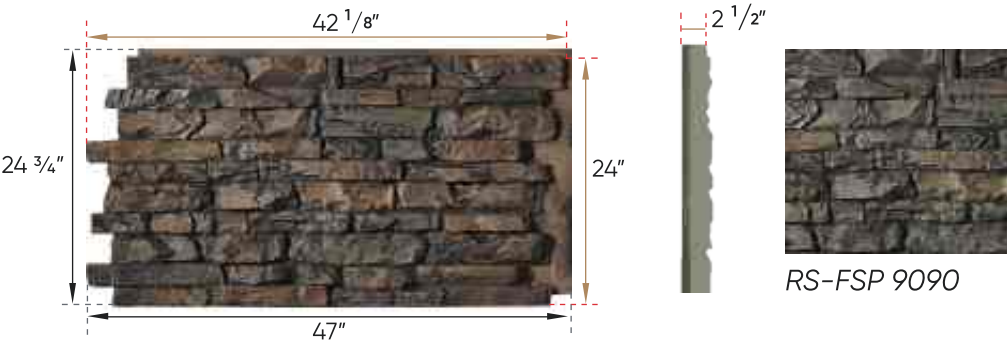


SL-FSP 9089 SL-FSP 9131 SL-FSP 6149 - 9084 SL-FSP 9117

Use	Interior/Exterior
Material	Fire-Rated Polyurethane
Nominal Overall Dimensions (W x H x T)	48 1/2" x 24" x 2 1/4"
Nominal Coverage Dimensions (W x H)	43.87" x 23 3/4"
Coverage	7.1 sq. ft
Approximate Weight	9.3 lbs.
Needed For Install	Color Complimenting Textured Caulk, Adhesive, Drainage Mat (Exterior)

Rustic-Style Masonry RS-FSP

Experience the timeless appeal of Rustic Masonry, where stones are intentionally left unrefined or roughly hewn to showcase their natural texture, creating an authentic, rustic look.



RS-FSP 7650 RS-FSP 9117 - 6200 RS-FSP 9097 RS-FSP 9110 - 6151

Use	Interior/Exterior
Material	Fire-Rated Polyurethane
Nominal Overall Dimensions (W x H x T)	47" x 24 3/4" x 2 1/2"
Nominal Coverage Dimensions (W x H)	42 1/8" x 24"
Coverage	7.0 sq. ft.
Approximate Weight	9.1 lbs.
Needed For Install	Color Complimenting Textured Caulk, Adhesive, Drainage Mat (Exterior)

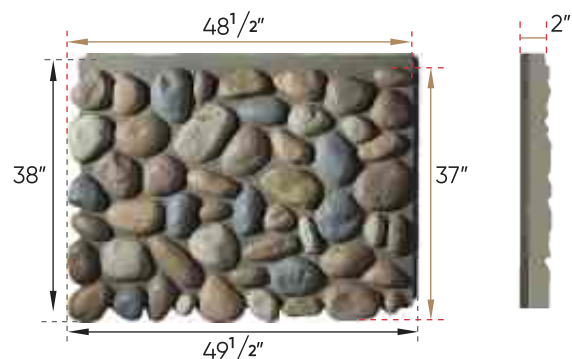


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WALL PANELS / FAUX ROCK PANELS

River Rock-Style Masonry RR-FSP

Create a bold, dynamic look with our River Rock Style. Its natural colors mimic real river rocks for stunning walls.



RR-FSP 6087



RR-FSP 9092



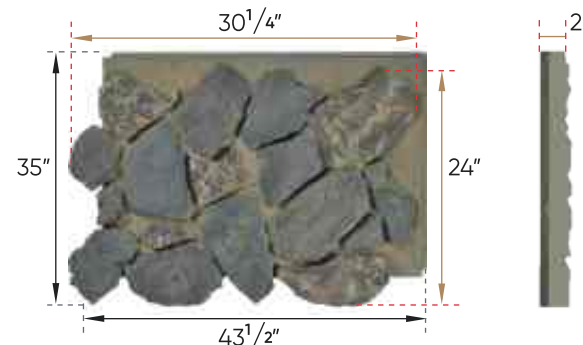
RR-FSP9143

Use	Exterior
Material	Fire-Rated Polyurethane
Nominal Overall Dimensions (W x H x T)	49 1/2" x 38" x 2"
Nominal Coverage Dimensions (W x H)	48 1/2" x 37"
Coverage	12.46 sq. ft.
Approximate Weight	22 lbs each panel
Needed For Install	Color Complimenting Textured Caulk, Adhesive, Drainage Mat (Exterior)



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Rubble-Style Masonry RU-FSP



RU-FSP 7028



RU-FSP 9152



RU-FSP 9082



RU-FSP 6053



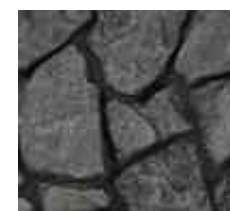
RU-FSP 6004



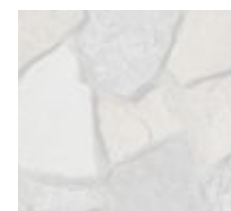
RU-FSP 9087



RU-FSP 0009



RU-FSP 0038

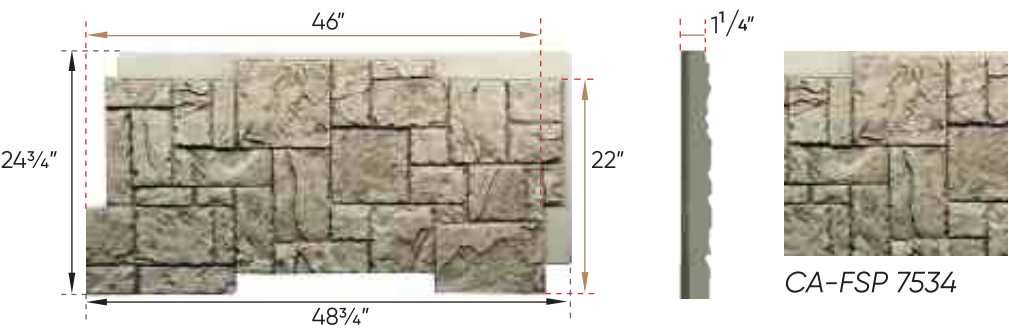


Custom

Use	Exterior
Material	Fire-Rated Polyurethane
Nominal Overall Dimensions (W x H x T)	49" x 35" x 2"
Nominal Coverage Dimensions (W x H)	43 1/2" x 30 1/4"
Coverage	Approx. 9.22 sq. ft.
Approximate Weight	19 lbs each panel
Needed For Install	Color Complimenting Textured Caulk, Adhesive, Drainage Mat (Exterior)

Castle-Style Masonry CA-FSP

Achieve an intriguingly irregular mosaic pattern with our Castle Style Faux Stone Panels.



CA-FSP 7534



CA-FSP 7629



CA-FSP 7643



CA-FSP 7081

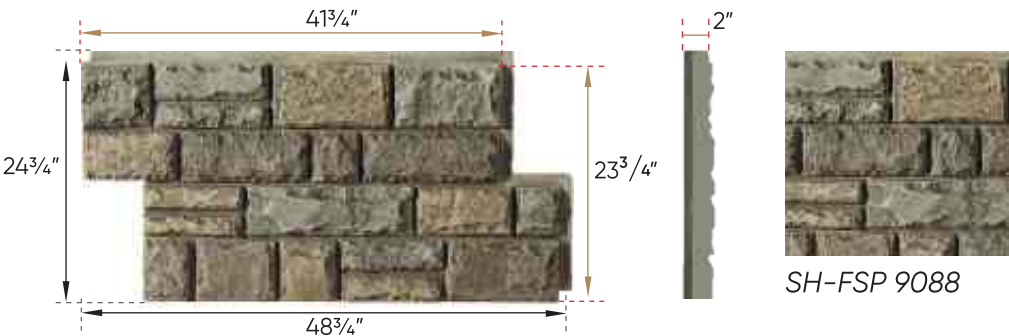


CA-FSP 9078

Use	Exterior
Material	Fire-Rated Polyurethane
Nominal Overall Dimensions (W x H x T)	48 ³ / ₄ " x 24 ³ / ₄ " x 1 ¹ / ₄ "
Nominal Coverage Dimensions (W x H)	46" x 22"
Coverage	7.03 sq. ft.
Approximate Weight	8 lbs 4 oz each panel
Needed For Install	Color Complimenting Textured Caulk, Adhesive, Drainage Mat (Exterior)

Shahriar-Style Masonry SH-FSP

Give any surface the look of strength and stability with Shahriar Style Faux Stone Panels.



SH-FSP 9088



SH-FSP 9093



SH-FSP 6046



SH-FSP 6277



SH-FSP 7025

Use	Interior/Exterior
Material	Fire-Rated Polyurethane
Nominal Overall Dimensions (W x H x T)	48 ³ / ₄ " x 24 ³ / ₄ " x 2"
Nominal Coverage Dimensions (W x H)	41 ³ / ₄ " x 23 ³ / ₄ "
Coverage	6.9 sq. ft.
Approximate Weight	9.9 lbs each panel
Needed For Install	Color Complimenting Textured Caulk, Adhesive, Drainage Mat (Exterior)



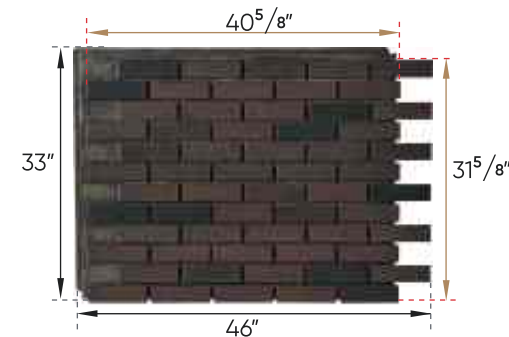
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△ Rustic brick-Style Masonry RB-FBP

Rustic brick-Style Masonry RB-FBP

Achieve a clean, natural look for your next design with Rustic Style Faux Brick Panels.



RB-FBP 6034



RB-FBP 7004



RB-FBP 6060



RB-FBP 9112



RB-FBP 6040



△ Rustic brick-Style Masonry RB-FBP

Use	Interior/Exterior
Material	Fire-Rated Polyurethane
Nominal Overall Dimensions (W × H × T)	46" × 33" × 1"
Nominal Coverage Dimensions (W × H)	40 ⁵ / ₈ " × 31 ⁵ / ₈ "
Brick Dimensions (W × H)	7 ³ / ₄ " × 2 ¹ / ₄ "
Coverage	8.92 sq. ft.
Approximate Weight	12 lbs 11 oz each panel
Needed For Install	Color Complimenting Textured Caulk, Adhesive, Drainage Mat (Exterior)



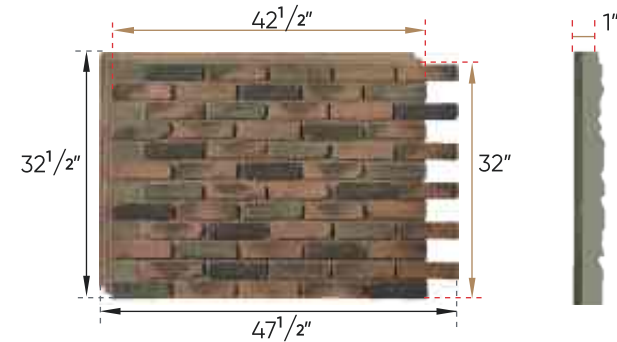
Transform your project with rugged and faux brick look. Escape the cost and time required to install the real thing with faux brick look. View the entire collection at www.royalfoam.shop



△ Old brick -Style Masonry OB-FBP

Old brick-Style Masonry OB-FBP

Achieve an intriguingly irregular mosaic pattern with our Carolina Style Faux Stone Panels.



OB-FBP 0034



OB-FBP 6053



OB-FBP 6009



OB-FBP 9117



OB-FBP 9108



OB-FBP 9116



OB-FBP 9080



OB-FBP 0027



OB-FBP 7715

Use	Interior/Exterior
Material	Fire-Rated Polyurethane
Nominal Overall Dimensions (W × H × T)	47 1/2" × 32 1/2" × 1"
Nominal Coverage Dimensions (W × H)	42 1/2" × 32"
Brick Dimensions (W × H)	8" × 2 1/4"
Coverage	9.44 sq. ft.
Approximate Weight	11 lbs 3 oz each panel
Needed For Install	Color Complimenting Textured Caulk, Adhesive, Drainage Mat (Exterior)



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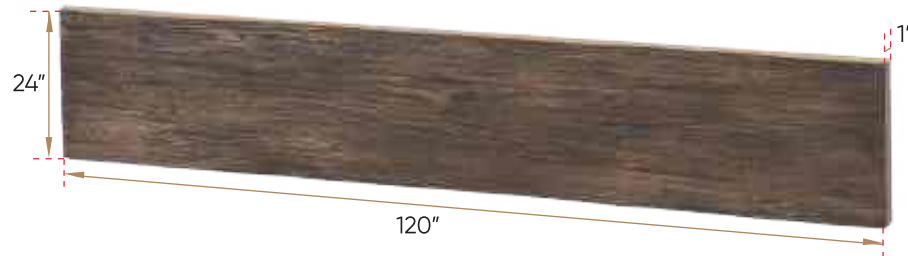
△ *Rough Hewn Style RH-FWP*

◁ *Hand Hewn Style HH-FWP*

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Use	Interior/Exterior
Material	Fire-Rated Polyurethane
Texture	Heavily Distressed
Also available in this texture	Beams, Custom Trusses, Arched Beams, Mantels, L-Headers
Nominal Coverage Dimensions (W x H x T)	120" x 24" x 1"
Product Weight	4"x10' plank is 4lbs. Actual weight, based on customizations, will be visible when the product is added to cart
Outer Dimension Variance	Outer dimensions can vary +/- 1/4"



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop

NATURE, PERFECTED

Faux Wood Wall Panels

Wood-look panels: A timeless trend. Bring the outdoors in with our faux wood wall panels.

THE BENEFITS OF WOOD-LOOK PANELS

Immerse your interior in the timeless allure of wood — without the limitations of natural material. Our premium faux wood wall panels bring warmth, depth, and organic texture to any environment, delivering sophisticated design with effortless installation.

Crafted to replicate the grain, tone, and character of real wood, these panels offer unmatched versatility — seamlessly complementing rustic charm, modern minimalism, or industrial elegance.

Whether used as a statement accent or to transform entire spaces, faux wood panels create a welcoming atmosphere that feels both elevated and enduring.

CREATING ATMOSPHERE

Our faux wood panels capture the essence of real wood — its texture, warmth, and soul — bringing a sense of serenity and natural connection into any interior, even in the heart of the city.

From light, airy finishes to deep, rich tones, each panel adds visual depth and architectural dimension, enhancing the ambiance of any space with refined authenticity.

Crafted for lasting beauty, our panels are moisture-resistant, low-maintenance, and exceptionally durable — all while offering a more accessible alternative to natural wood.

Luxury meets practicality in every grain.



△ Sanded Style SS-FWP

Sanded Style SS-FWP

Our sanded texture represents a treated wood surface, refined to a smooth finish. This process preserves and accentuates the natural patterns and unique grain of the wood, creating an elegant combination of smoothness and natural beauty. This texture perfectly balances a refined finish with the organic essence of the material, maintaining its authenticity and natural charm.



SS-FWP 9109



SS-FWP 6143



SS-FWP 6079



SS-FWP 9143



SS-FWP 6277



SS-FWP 6032



SS-FWP 6103



SS-FWP 6096



SS-FWP 9098



SS-FWP 6034



SS-FWP 9105



SS-FWP 6069



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Hand Hewn Style HH-FWP

Our Faux Wood Wall Panels Hand Hewn Style replicate the artisanal craftsmanship of hand-worked wood, where each panel reflects the natural, irregular texture created by axes or specialized tools. This process preserves the distinctive marks of the craftsman, enhancing the tactile and visual appeal of the material, while emphasizing its authenticity.



HH-FWP 9109



HH-FWP 6143



HH-FWP 6079



HH-FWP 6033



HH-FWP 6061



HH-FWP 7523



HH-FWP 6118



HH-FWP 6062



HH-FWP 6055



HH-FWP 9098



HH-FWP 9100



HH-FWP 9099

△ Hand Hewn Style HH-FWP



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△ Rough Sawn Style RS-FWP

Rough Sawn Style RS-FWP

Rough Sawn Style panels have a distressed, aged appearance, often with visible grain, knots, and cracks. Unfinished logs or roughly treated planks are often used in interiors to create a "wild nature" or rustic style. This type of texture is ideal for spaces that value the raw, untreated look of wood, evoking a natural, earthy atmosphere.



RS-FWP 6079



RS-FWP 6143



RS-FWP 6277



RS-FWP 9143



RS-FWP 6032



RS-FWP 9098



RS-FWP 6103



RS-FWP 6096



RS-FWP 9106



RS-FWP 6046



RS-FWP 6118



Custom



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Brushed texture Style BR-FWP

Brushing is a wood treatment process where stiff brushes are used to remove the softer fibers, highlighting the denser and harder structure of the material. Brushed wood retains its natural character while gaining a unique decorative effect.



BR-FWP 9109



BR-FWP 6079



BR-FWP 6143



BR-FWP 9143



BR-FWP 6277



BR-FWP 6032



BR-FWP 6125



BR-FWP 6081



BR-FWP 6118



BR-FWP 6034



BR-FWP 6391



Custom

△ Brushed texture Style BR-FWP



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△ Weathered Texture Style WE-FWP

Weathered Texture Style WE-FWP

Our Weathered Texture Faux Wood Panels masterfully capture the passage of time, simulating the natural wear and weathering that wood experiences when exposed to the elements, creating a sense of history and warmth in any space they adorn. It's not just a surface – it's an homage to nature's artistry and the enduring allure of aged wood.



WE-FWP 9109



WE-FWP 6143



WE-FWP 6079



WE-FWP 6277



WE-FWP 6032



WE-FWP 6103



WE-FWP 6118



WE-FWP 9098



WE-FWP 6069



WE-FWP 9105



WE-FWP 6046



Custom



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Grainy Style GS-FWP

Our grainy texture is characterized by distinct and tangible wood fibers, which give the material its unique natural pattern. The grain creates a dynamic contrast within the texture, emphasizing the layered structure of the wood and enhancing its visual depth.



GS-FWP 9109



GS-FWP 6143



GS-FWP 6079



GS-FWP 6277



GS-FWP 6172



GS-FWP 9089



GS-FWP 9090



GS-FWP 6104



GS-FWP 7523



GS-FWP 6034



GS-FWP 9105



Custom

△ Grainy Style GS-FWP



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△ Rough Hewn Style RH-FWP

Rough Hewn Style RH-FWP

Our Rough Hewn Style Faux Wood Wall Panels faithfully emulate the artisanal craftsmanship of hand-worked wood. Each panel retains the unique, irregular characteristics of the wood, including knots, grain patterns, and surface imperfections, providing a tactile, authentically rough. This treatment preserves the raw, organic beauty of the material, evoking a rustic, natural appearance.



RH-FWP 9109



RH-FWP 6143



RH-FWP 6079



RH-FWP 6277



RH-FWP 6081



RH-FWP 6103



RH-FWP 6096



RH-FWP 6034



RH-FWP 6088



RH-FWP 6046



RH-FWP 6090



Custom



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Barn Wood Style BW-FWP

Our Barn Wood Faux Wood Panels is a style often used to describe panels that mimic the look of reclaimed barn wood. The panels are designed to replicate the natural wear and aging of wood that has been exposed to the elements over time, such as in barns or other outdoor structures.



BW-FWP 9109



BW-FWP 6079



BW-FWP 6143



BW-FWP 6151



BW-FWP 6277



BW-FWP 6032



BW-FWP 6103



BW-FWP 7523



BW-FWP 9098



BW-FWP 6034



BW-FWP 6096



Custom

△ BarnWood Style BW-FWP



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop





Use	Interior/Exterior
Material	High Density Polyurethane
Texture	Lightly Distressed
Also available in this texture	Custom Trusses, Arched beams, Planks, Mantels, L headers/2 sided beams
Product Weight	3-sided 4"x4"x10' beam is 12lbs. Actual weight, based on customizations, will be visible when the product is added to cart
Endcap Choices	Standard and Chamfered available on any size, Scrolled and Cove available for beam heights between 6" and 24"
Outer Dimension Variance	Outer dimensions can vary +/- 1/4"

△ Hand Hewn Style HH-FWP

◁ Rough Hewn Style RH-FWP



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop

(855) EPS-FOAM | info@royalfoam.us | www.royalfoam.us

MODERN

ceiling beams

Bring the outdoors in. The beauty of nature, without the allergies. Elevate your space with nature's touch.

THE ELEVATED ART OF CEILING DESIGN

Faux wood beams are more than decorative elements — they are architectural statements that bring structure, warmth, and timeless character to any space. From rustic charm to modern minimalism, their natural grain and dimensional presence create a refined atmosphere that feels grounded, elegant, and effortlessly cohesive.

Whether used to draw the eye upward, define open-concept layouts, or add depth to ceilings, our beams

blend seamlessly into a variety of design languages — enhancing both residential and commercial interiors.

CUSTOM ELEGANCE, CRAFTED FOR YOU

Custom ceiling beams, trusses, mantels, and accessories are the signature details that complete a space. Thoughtfully designed and artisan-crafted, these elements offer bespoke beauty tailored to your vision — transforming interiors into truly elevated environments.





Sanded Style SS-FWB

Our sanded texture represents a treated wood surface, refined to a smooth finish. This process preserves and accentuates the natural patterns and unique grain of the wood, creating an elegant combination of smoothness and natural beauty. This texture perfectly balances a refined finish with the organic essence of the material, maintaining its authenticity and natural charm.



SS-FWB 6079



SS-FWB 6115



SS-FWB 9109



SS-FWB 9143



SS-FWB 6277



SS-FWB 6032



SS-FWB 6103



SS-FWB 6055



SS-FWB 9098



SS-FWB 6034



SS-FWB 9105



Custom

△ Sanded Style SS-FWB



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop

Hand Hewn Style HH-FWB

Our Faux Wood Beams Hand Hewn Style replicate the artisanal craftsmanship of hand-worked wood, where each beam reflects the natural, irregular texture created by axes or specialized tools. This process preserves the distinctive marks of the craftsman.



HH-FWB 9109



HH-FWB 6143



HH-FWB 6079



HH-FWB 6277



HH-FWB 6032



HH-FWB 9105



HH-FWB 6118



HH-FWB 7520



HH-FWB 6032



HH-FWB 6046



HH-FWB 6055



SRS-FWB 7523

Rough Sawn Style RS-FWB

Rough Sawn Style Beams have a distressed, aged appearance, often with visible grain, knots, and cracks. Unfinished logs or roughly treated beams are often used in interiors to create a "wild nature". This type of texture is ideal for spaces that value the raw, untreated look of wood.



RS-FWB 9109



RS-FWB 6052



RS-FWB 6079



RS-FWB 6236



RS-FWB 6172



RS-FWB 9089



RS-FWB 9089



RS-FWB 6104



RS-FWB 6034



RS-FWB 9105



RS-FWB 6069



Custom



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



Brushed Texture Style BR-FWB

Brushing is a wood treatment process where stiff brushes are used to remove the softer fibers, highlighting the denser and harder structure of the material. Brushed wood retains its natural character while gaining a unique decorative effect.



BR-FWB 9109



BR-FWB 6143



BR-FWB 6079



BR-FWB 6277



BR-FWB 6172



BR-FWB 9089



BR-FWB 9090



BR-FWB 6104



BR-FWB 7523



BR-FWB 6034



BR-FWB 9105



Custom

△ Brushed Texture Style BR-FWB



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop

Weathered Texture Style WE-FWB Grainy Style GS-FWB

Our Weathered Texture Faux Wood Beams masterfully capture the passage of time, simulating the natural wear and weathering that wood experiences when exposed to the elements, creating a sense of history and warmth in any space they adorn.

Our grainy texture is characterized by distinct and tangible wood fibers, which give the material its unique natural pattern. The grain creates a dynamic contrast within the texture, emphasizing the layered structure of the wood and enhancing its depth.



WE-FWB 6143



WE-FWB 6079



WE-FWB 9109



WE-FWB 6277



GS-FWB 6143



GS-FWB 6079



GS-FWB 9109



GS-FWB 6236



WE-FWB 6032



WE-FWB 9105



WE-FWB 6118



WE-FWB 7520



GS-FWB 6277



GS-FWB 6032



GS-FWB 6103



GS-FWB 6055



WE-FWB 6034



WE-FWB 6032



WE-FWB 6046



WE-FWB 6055



GS-FWB 9098



GS-FWB 6034



GS-FWB 9105



Custom



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



Rough Hewn Style RH-FWB

Our Rough Hewn Style Faux Wood Ceiling Beams faithfully emulate the artisanal craftsmanship of hand-worked wood. Each beam retains the unique, irregular characteristics of the wood, including knots, grain patterns, and surface imperfections, providing an authentically rough-hewn finish. This treatment preserves the raw, organic beauty of the material.



RH-FWB 6143



RH-FWB 6079



RH-FWB 9109



RH-FWB 6277



RH-FWB 6081



RH-FWB 6103



RH-FWB 6096



RH-FWB 6034



RH-FWB 6069



RH-FWB6088



RH-FWB 6046



RH-FWB 6090

△ Rough Hewn Style RH-FWB



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



Barn Wood Style BW-FWB

Our Barn Wood Faux Wood Beams is a style often used to describe beams that mimic the look of reclaimed barn wood. The beams are designed to replicate the natural wear and aging of wood that has been exposed to the elements over time, such as in barns or other outdoor structures.



BW-FWB 6058



BW-FWB 6094



BW-FWB 9088



BW-FWB 6055



BW-FWB 6277



BW-FWB 6152



BW-FWB 6103



BW-FWB 9152



△ BarnWood Style BW-FWB



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



△ Brushed Texture Style

△ Rough Hewn Style

◁ Brushed Texture Style

CEILING BEAMS

faux wood mantels

Engineered to Endure — Resistant to Moisture, Insects, and Time.

ECO-CONSCIOUS DESIGN

Crafted with sustainability in mind, our faux wood beams are often made from recycled materials — offering a sophisticated, environmentally responsible alternative to traditional wood. A choice that reflects both elevated taste and ecological awareness.

SAFE BY NATURE

Unlike traditional timber, our faux beams are non-combustible and free from harmful emissions, making them a safer choice for both residential and commercial interiors.

CLEAN AND CAREFREE

With a smooth, sealed surface, faux wood beams are easy to clean and maintain — supporting hygienic environments in homes, hospitality, and beyond.

EFFORTLESS INSTALLATION

Lighter than natural wood and precision-engineered for ease of handling, faux wood beams dramatically reduce installation time, labor, and cost — without compromising on style or structural impact.



Use	Interior/Exterior
Material	High Density Polyurethane
Texture	Lightly Distressed
Also available in this texture	Custom Trusses, L-Headers/2 Sided Beams, Planks, Beams, Arched beams
Product Weight	4"x4"x48" is 4.8lbs. Actual weight based your customizations will be visible when the product is added to cart
Inner Dimensions	Approximately 2" less than specified outer dimensions. Mantels are hand fabricated, inner dimensions may vary slightly. Please allow tolerance
Outer Dimension Variance	Outer dimensions can vary +/- 1/4"



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



Sanded Style SS-FWM

For designers who curate spaces of distinction, the Sanded Style mantel offers a refined yet commanding presence. Its clean lines and tactile finish deliver understated edge, effortlessly complementing bold, modern interiors with architectural clarity and quiet confidence.



SS-FWM 6143



SS-FWM 6079



SS-FWM 9109



SS-FWM 9109



SS-FWM 6277



SS-FWM 6032



SS-FWM 6103



SS-FWM 6055



SS-FWM 9098



SS-FWM 9105



SS-FWM 6069



SS-FWM 6096

△ Sanded Style SS-FWM



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop

Hand Hewn Style HH-FWM

Our Faux Wood mantels Hand Hewn Style replicate the artisanal craftsmanship of hand-worked wood, where each mantel reflects the natural, irregular texture created by axes or specialized tools. This process preserves the distinctive marks of the craftsman, enhancing the tactile and visual appeal of the material, while emphasizing its authenticity.



HH-FWM 9109



HH-FWM 6143



HH-FWM 6079



HH-FWM 6277



HH-FWM 6032



HH-FWM 9105



HH-FWM 6118



HH-FWM 6055



HH-FWM 6034



HH-FWM 6032



HH-FWM 6046



HH-FWM 7520

Rough Sawn Style RS-FWM

Rough Sawn Style mantels have a distressed, aged appearance, often with visible grain, knots, and cracks. Unfinished logs or roughly treated beams are often used in interiors to create a "wild nature" or rustic style. This type of texture is ideal for spaces that value the raw, untreated look of wood, evoking a natural, earthy atmosphere.



RS-FWM 9109



RS-FWM 6143



RS-FWM 6079



RS-FWM 6277



RS-FWM 6081



RS-FWM 6103



RS-FWM 6096



RS-FWM 6034



RS-FWM 6069



RS-FWM 6088



RS-FWM 6046



RS-FWM 6090



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



Brushed Texture Style BR-FWM

Brushing is a wood treatment process where stiff brushes are used to remove the softer fibers, highlighting the denser and harder structure of the material. Brushed wood retains its natural character while gaining a unique decorative effect.



BR-FWM 9109



BR-FWM 6143



BR-FWM 6079



BR-FWM 6236



BR-FWM 6277



BR-FWM 6032



BR-FWM 6103



BR-FWM 6055



BR-FWM 9098



BR-FWM 6034



BR-FWM 9105



BR-FWM 6069

△ Brushed Texture Style BR-FWM



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop

Weathered Texture Style WE-FWM

Crafted to reflect the soul of reclaimed wood, the Weathered Texture Style mantel brings earthy authenticity and heartfelt warmth to your home — blending natural imperfection with handcrafted integrity.



WE-FWM 9109



WE-FWM 6143



WE-FWM 6079



WE-FWM 6277



WE-FWM 6032



WE-FWM 9105



WE-FWM 6118



WE-FWM 7520



WE-FWM 6034



WE-FWM 6032



WE-FWM 6046



WE-FWM 6055

Grainy Style GS-FWM

Inspired by real wood texture, the Grainy Style mantel evokes the charm of countryside living. Its natural look and feel bring grounded simplicity and authentic warmth to any space that celebrates the handcrafted.



GS-FWM 9109



GS-FWM 6052



GS-FWM 6079



GS-FWM 6236



GS-FWM 6277



GS-FWM 6032



GS-FWM 6103



GS-FWM 6055



GS-FWM 9098



GS-FWM 6034



GS-FWM 9105



GS-FWM 6069



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



Rough Hewn Style RH-FWM

Our Rough Hewn Style Faux Wood mantels faithfully emulate the artisanal craftsmanship of hand-worked wood. Each mantel retains the unique, irregular characteristics of the wood, including knots, grain patterns, and surface imperfections, providing a tactile, authentically rough-hewn finish.



RH-FWM 9109



RH-FWM 6052



RH-FWM 6079



RH-FWM 6277



RH-FWM 6172



RH-FWM 6032



RH-FWM 6096



RH-FWM 7520



RH-FWM 9098



RH-FWM 6055



RH-FWM 9105



RH-FWM 6013

△ Rough Hewn Style RH-FWM



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



△ BarnWood Style BW-FWM

BarnWood Style BW-FWM

Our BarnWood faux wood mantels is a style often used to describe mantels that mimic the look of reclaimed barn wood. The mantels are designed to replicate the natural wear and aging of wood that has been exposed to the elements over time, such as in barns or other outdoor structures.



BW-FWM 6058



BW-FWM 6094



BW-FWM 9088



BW-FWM 6055



BW-FWM 6277



BW-FWM 6152



BW-FWM 6103



BW-FWM 9152



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



FAUX WOOD TRUSSES

faux wood trusses

Our faux wood trusses bring authentic character and architectural charm to any space — expertly crafted to mirror the warmth, texture, and timeless appeal of real wood.

VERSATILITY IN STRUCTURE. BEAUTY IN EVERY DETAIL

Our faux wood trusses are a striking design feature that transcends style — from rustic retreats to modern interiors. Fully customizable to suit your vision, they not only enhance visual appeal but also provide smart architectural solutions, such as concealing structural elements or mechanical systems with refined elegance.

EFFORTLESS ELEGANCE, ENGINEERED TO LAST

Enjoy the timeless charm of wood without the challenges. Lightweight

yet durable, our faux trusses are moisture- and pest-resistant, easy to install, and require little to no maintenance — making them as practical as they are beautiful.

ELEVATE WITH CHARACTER. ENRICH WITH WARMTH

Bring depth, distinction, and authenticity to any space. Carefully crafted to mirror the rich grain and texture of real wood, our faux wood trusses add architectural presence and warmth — transforming ceilings into works of art, and rooms into timeless statements.

◁ *King Post Truss with Straight Diagonals*

4225 James E Casey Dr, Unit #5 Westside Industrial Park, Jacksonville, FL 32219 | (904) 345-5400

*Enhance your home's character. The perfect finishing touch.
Add warmth and depth to any room.*



*01. King Post Truss
with Straight Diagonals*



*02. King Post Truss
with Arched Diagonals*



*03. Raised Cord King Post Truss
with Straight Diagonals*



*04. Raised Cord King Post Truss
with Tail*



*05. Arched Cord King Post
Truss with Straight Diagonals*



*06. Arched Cord King Post
Truss with Arched Diagonals*



*07. Arched Raised Cord King Post
Truss with Straight Diagonals*



*08. Arched Raised Cord King Post
Truss with Tail*



*09. King Post Truss with
Straight Diagonals*



*10. Split Cord King Post
with Struts and Tails*



*11. Modified Two
Tier King Truss*



*12. Hammer Beam Truss
with Rafter Tails*



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



Sanded Style SS-FWT

Our sanded texture represents a treated wood surface, refined to a smooth finish. This process preserves and accentuates the natural patterns and unique grain of the wood, creating an elegant combination of smoothness and natural beauty.



SS-FWT 9109



SS-FWT 6143



SS-FWT 9105



SS-FWT 6277



SS-FWT 9143



SS-FWT 6032



SS-FWT 6103



SS-FWT 6096



SS-FWT 9098



SS-FWT 6034



SS-FWT 6069



Custom

△ Sanded Style SS-FWT



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop

Hand Hewn Style HH-FWT

Our Faux Wood Trusses Hand Hewn Style replicate the artisanal craftsmanship of hand-worked wood, where each panel reflects the natural, irregular texture created by axes or specialized tools. This process preserves the distinctive marks of the craftsman.



HH-FWT 9109



HH-FWT 6143



HH-FWT 6079



HH-FWT 6277



HH-FWT 6032



HH-FWT 9105



HH-FWT 0007



HH-FWT 6050



HH-FWT 6034



HH-FWT 6081



HH-FWT 6046



HH-FWT 6090

Rough Sawn Style RS-FWT

Rough Sawn Style trusses have a distressed, aged appearance, often with visible grain, knots, and cracks. Unfinished logs or roughly treated planks are often used in interiors to create a "wild nature" or rustic style. This type of texture is ideal for spaces that value the raw, untreated look of wood.



RS-FWT 6052



RS-FWT 6267



RS-FWT 6079



RS-FWT 6048



RS-FWT 6046



RS-FWT 6096



RS-FWT 6061



RS-FWT 6118



RS-FWT 6032



RS-FWT 7520



RS-FWT 6055



RS-FWT 6034



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



Brushed Texture Style BR-FWT

Brushing is a wood treatment process where stiff brushes are used to remove the softer fibers, highlighting the denser and harder structure of the material. Brushed wood retains its natural character while gaining a unique decorative effect.



BR-FWT 6115



BR-FWT 6079



BR-FWT 9109



BR-FWT 6236



BR-FWT 6277



BR-FWT 6032



BR-FWT 6103



BR-FWT 6055



BR-FWT 9098



BR-FWT 6034



BR-FWT 9105



BR-FWT 9105

△ Brushed Texture Style BR-FWT



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop

Weathered Texture Style WE-FWT

Our Weathered Texture Faux Wood Trusses masterfully capture the passage of time, simulating the natural wear and weathering that wood experiences when exposed to the elements, creating a sense of history and warmth in any space they adorn.



WE-FWT 9109



WE-FWT 6143



WE-FWT 6079



WE-FWT 9143



WE-FWT 6277



WE-FWT 6032



WE-FWT 6118



WE-FWT 6096



WE-FWT 9098



WE-FWT 6034



WE-FWT 9105



WE-FWT 6069

Grainy Style GS-FWT

Our grainy texture is characterized by distinct and tangible wood fibers, which give the material its unique natural pattern. The grain creates a dynamic contrast within the texture, emphasizing the layered structure of the wood and enhancing its visual depth.



GS-FWT 9109



GS-FWT 6052



GS-FWT 6267



GS-FWT 6236



GS-FWT 6172



GS-FWT 6032



GS-FWT 6096



GS-FWT 7520



GS-FWT 9098



GS-FWT 6055



GS-FWT 9105



GS-FWT 6013



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



Rough Hewn Style RH-FWT

Our Rough Hewn Style Faux Wood Trusses faithfully emulate the artisanal craftsmanship of hand-worked wood. Each panel retains the unique, irregular characteristics of the wood, including knots, grain patterns, and surface imperfections, providing a tactile, authentically rough.



RH-FWT 9109



RH-FWT 6143



RH-FWT 6079



RH-FWT 6277



RH-FWT 6032



RH-FWT 9105



RH-FWT 6118



RH-FWT 7520



RH-FWT 6055



RH-FWT 6081



RH-FWT 6046



RH-FWT 6090

△ Rough Hewn Style RH-FWT



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



Barn Wood Style BW-FWT

Our Barn Wood Faux Wood Trusses is a style often used to describe panels that mimic the look of reclaimed barn wood. The panels are designed to replicate the natural wear and aging of wood that has been exposed to the elements over time.



BW-FWT 9109



BW-FWT 6052



BW-FWT 6079



BW-FWT 6277



BW-FWT 6172



BW-FWT 6032



BW-FWT 6096



BW-FWT 67520



BW-FWT 9098



BW-FWT 6055



BW-FWT 9105



BW-FWT 6013

△ Barn Wood Style BW-FWT



Transform your project with rugged and natural looking wood. Escape the cost and time required to install the real thing with faux wood. View the entire collection at www.royalfoam.shop



COLUMNS

faux stone columns

Masterfully Crafted. Naturally Inspired. Designed to Transform. Hand-finished with precision and inspired by the timeless beauty of real wood, our faux architectural elements bring warmth, character, and elegance to every space.

AESTHETIC IMPACT, REFINED

Enhance the beauty of your interiors or exteriors with our curated collection of faux stone and brick columns. Meticulously crafted for elegance and realism, each piece balances timeless style with accessible luxury. From column wraps and sleeves to decorative caps, mailbox kits, and architectural accessories — every detail is designed to elevate your space with distinction.

DESIGNED FOR HARMONY. BUILT FOR VISION

To help bring your project to life, we offer beautifully finished column samples and personalized guidance. Explore our full collection of artisan-

crafted faux columns and seamlessly pair them with coordinating panels and beams for a cohesive and inspiring architectural design.

TIMELESS VERSATILITY. LASTING BEAUTY

Discover the strength and sophistication of faux stone columns — perfect for both interior charm and exterior durability. These versatile architectural elements recreate the authentic look of natural materials while offering superior resistance to weather and wear. Whether you're a designer or a homeowner, our columns provide a transformative foundation for exceptional spaces.



△ Dry Stone Walling Style Column Post

◁ Plateau-Style



Transform your project with rugged and natural-looking stone. Escape the cost and time required to install the real thing with faux stone. View the entire collection at www.royalfoam.shop



Slab-Style Column Post SL-CP

Capture a classic, desert vibe in your space through the warmth and comfort of sandstone with Slab Style.



01



02



03



04



05



06



07



08



09



10



11

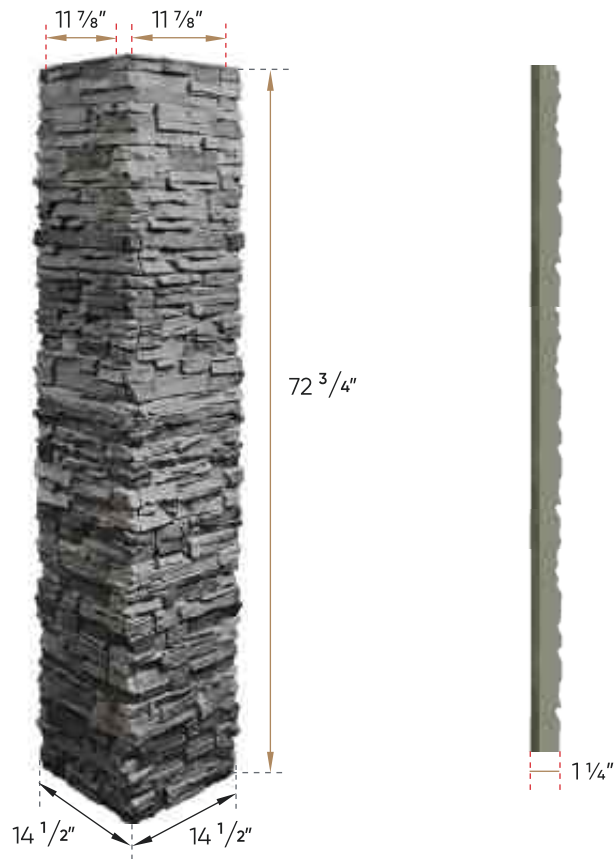


12

Use	Interior/Exterior
Material	Fire-Rated Polyurethane
Nominal Outside Dimensions (W x H x T)	14 1/2" x 36" x 1 1/4"
Nominal Inside Dimensions (W x H)	11 7/8" (each side) x 36"
Approximate Weight	14 lbs each column
Column Cap Included?	No. Sold Separately
Touch-Up Kit Included?	Yes
Column Base Available?	No



Transform your project with rugged and natural-looking stone. Escape the cost and time required to install the real thing with faux stone. View the entire collection at www.royalfoam.shop



Assol-Style Column Post AS-CP

This collection has a different height of columns, and the colors are identical to the collection Assoi Style FSP.



△ Assol Style Column Wraps

Use	Interior/Exterior
Material	Fire-Rated Polyurethane
Nominal Outside Dimensions (W × H × T)	14 1/2" × 36" × 1 1/4"
Nominal Inside Dimensions (W × H)	11 7/8" (each side) × 72 3/4"
Approximate Weight	14 lbs each column
Column Cap Included?	No. Sold Separately
Touch-Up Kit Included?	Yes
Column Base Available?	No



Transform your project with rugged and natural-looking stone. Escape the cost and time required to install the real thing with faux stone. View the entire collection at www.royalfoam.shop



01



02



03



Column Cap
Sold Separately

Rubble-Style Column Post RU-CP

Add unique natural beauty and durability to your project with Rubble Style Column Post. Its strong, weather resistant walls and rustic, authentic look create a cozy atmosphere. An economical choice for those who value both style and reliability.



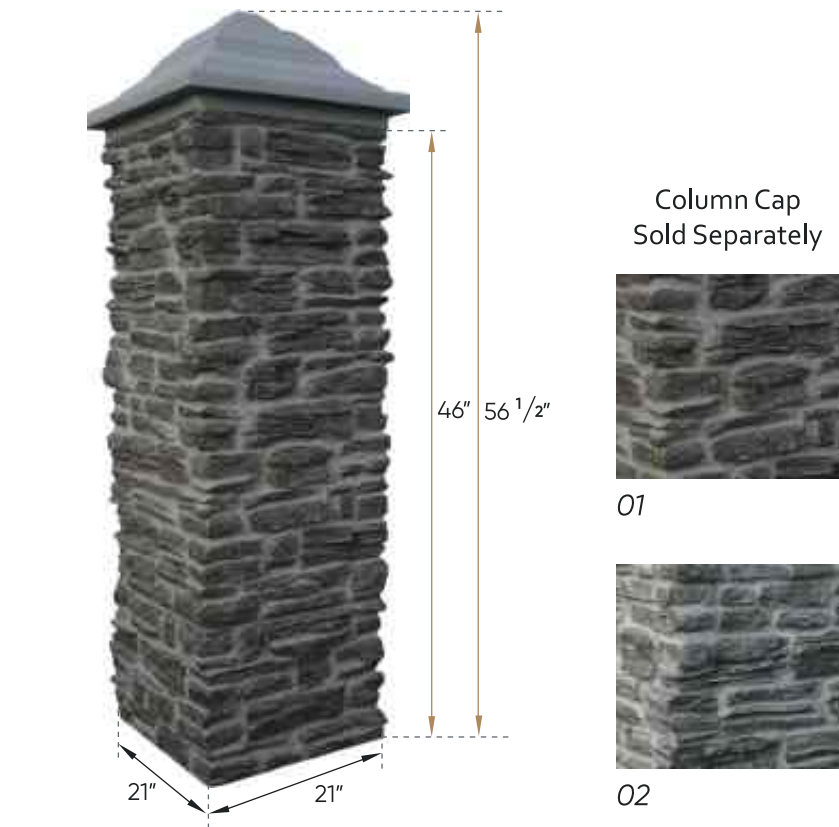
△ Rubble Style Stone Column Post

Use	Exterior
Material	Medium Density Polyethylene
Nominal Outside Dimensions (W × H)	12" × 59"
Nominal Inside Dimensions (W)	10 ¾" (each side)
Approximate Weight	24 lbs each post
Column Cap Included?	No. Sold Separately
Touch-Up Kit Included?	No
Column Base Available?	Yes. Sold Separately



Transform your project with rugged and natural-looking stone. Escape the cost and time required to install the real thing with faux stone. View the entire collection at www.royalfoam.shop

Rustic Style Column Post Cover RU-CP



Use	Exterior
Material	Medium Density Polyethylene
Nominal Outside Dimensions (W × H)	21" (each side) × 46"
Nominal Inside Dimensions (W)	19" (each side)
Approximate Weight	35 lbs each post
Column Base Available?	Yes. Sold Separately



Transform your project with rugged and natural-looking stone. Escape the cost and time required to install the real thing with faux stone. View the entire collection at www.royalfoam.shop

Plateau Style Column Wrap – Medium PL-CP

Ready to make a bold statement in your space? Choose Plateau Style Faux Stone Column Post.



Use	Exterior
Material	Medium Density Polyethylene
Nominal Outside Dimensions (W × H)	16" (each side) × 30"
Nominal Inside Dimensions (W)	13 7/8" (each side)
Approximate Weight	8 lbs each column
Column Cap Included?	No. Sold Separately
Touch-Up Kit Included?	No
Column Base Available?	Yes. Sold Separately

INSTALLATION RECOMMENDATIONS

REQUIRED FOR ALL EXTERIOR INSTALLATIONS

- Hand Saw
- Utility Knife
- Tape Measure
- Caulking Gun for a 10 oz Tube
- 1.625" Non-Corrosive Deck Screws
- 2.50" Non Corrosive Deck Screw for Ledgers
- Sandpaper
- PL Adhesive (200 or 300 is recommended)
- Level
- Drill
- Screw Driver Bits
- Framing Square
- Marker
- Gloves
- Safety Goggles and Glasses
- White Caulking

RECOMMENDED FOR EXTERIOR INSTALLATIONS

- Tyvek HomeWrap or similar
- Circular or Table Saw
- Caulking
- Paint Kits

REQUIRED FOR OVER BRICK, CONCRETE AND STUCCO

- Tyvek HomeWrap
- Tapcon Fasteners

REQUIRED FOR INTERIOR OVER DRYWALL

- Hand Saw
- Utility Knife
- Tape Measure
- Caulking Gun for a 10 oz Tube
- 2" Drywall Screws
- Level
- Sandpaper
- Drill
- Screw Driver Bits
- Framing Square
- Marker
- Gloves
- Safety Goggles and Glasses
- White Caulking

NOTE: PL Adhesive or any other construction adhesive is not recommended for interior projects



Transform your project with rugged and natural-looking stone. Escape the cost and time required to install the real thing with faux stone. View the entire collection at www.royalfoam.shop

RECOMMENDED FOR EXTERIOR INSTALLATIONS

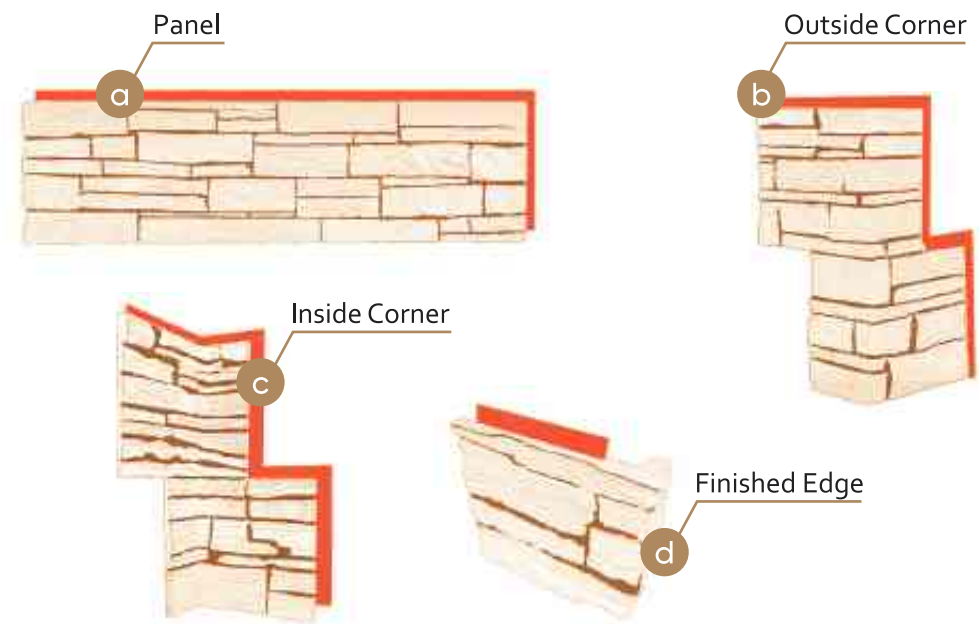
- Caulking
- Paint Kits



STEP BY STEP

1. PREPARATION

Royal Foam Products are designed to be applied to any flat structural substrate that is clean and free of debris. The positive shiplap edge (red below) always goes on the top. Stagger the connections throughout the wall to avoid visible seams.



TIPS FOR SUCCESS

- Let your panels acclimate for 48 hours
- Wait for 7 days of consecutive moderate temps
- Always paint exposed raw material left by cuts
- Snap a chalk line, do not level with the ground



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MEASURE AND MARK

Working from left to right, measure from the positive shiplap edge of the previous panel, corner or finished edge and mark your cut on the flat (back) side of the panel. Use a straight edge and marker to draw a cut line you can follow with your hand or power saw.



CUTTING TO SIZE

Circular Saw	Panel flat (back) side up, be sure to protect the face (front) of the panel
Table or Miter Saw	Place the panel front side up before running it through the saw
Hand Saw	Place the panel flat side up, protect the face of the panel while cutting
Small Cuts	When making precise cuts to account for hose bibs, electrical boxes, electrical outlets and other installation obstacles, we recommend using a hand saw, utility knife, drywall saw or jig saw. Sandpaper or a rasp can be used to file a small area to size after making the cuts.

The manufacturing process can leave strands of foam on the face and at the edge of the panels. These are easily removed by hand or corrected by trimming with a utility knife or sanding.

ATTACHING

ATTACHING PANELS, CORNERS AND FINISHED EDGES

For exterior projects, start with an "S" pattern of construction adhesive on the back of each Product. Adhesive is not recommended for interior projects with a drywall substrate. Ensure the Product is level before fastening the Products with screws along the positive shiplap edge as outlined by Product below. Next, feel throughout the face of the panel for any flex, if you notice any flex between the panel and the substrate, eliminate the flex with a screw in the face of the Product. This fastener can be hidden under a stone and concealed later with caulking and paint. The last step before repeating the process with the next Product is to run a bead of caulk along the positive shiplap edge. Caulking creates a water tight connection and helps prevent movement.

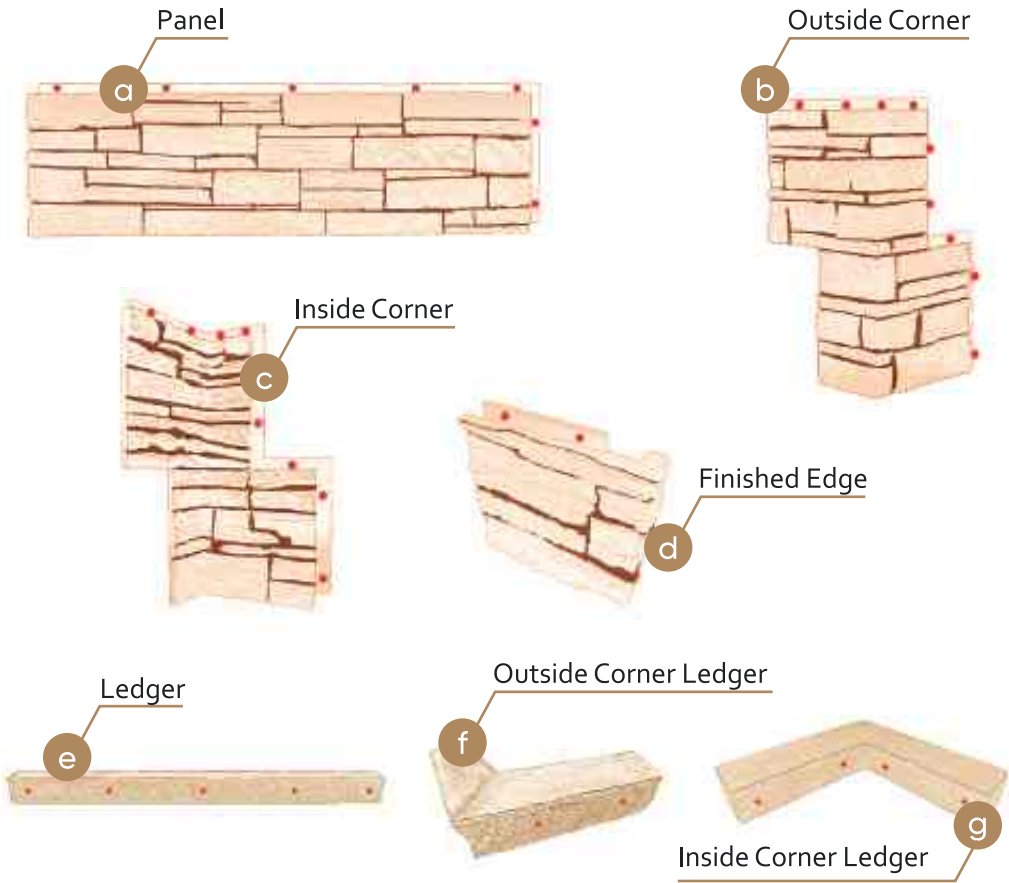
ATTACHING PANELS, CORNERS AND FINISHED EDGES

For exterior projects, start with an "S" pattern of construction adhesive on the back of each ledger. Adhesive is not recommended for interior projects with a drywall substrate. Run a bead of white caulking in the recessed niche of the ledger where it will connect to the panel. Ensure the ledger is level before fastening it with evenly placed screws in the face of the ledger as shown below. After the ledger is secure, create a water tight connection to the substrate where the ledger meets the wall by running a bead of caulking between the wall and ledger.

Panel	Every 6-8 inches along the top positive shiplap and 2-3 fasteners evenly spaced along the right positive shiplap. Face screws are recommended, especially if any flex is detected.
Corners	2 evenly spaced fasteners in the top horizontal 12 inch positive shiplap and 2-3 evenly spaced fasteners in the two vertical 12 inch positive shiplap edges. 2-3 evenly spaced fasteners in both horizontal 6 inch positive shiplap edges. Face screws are recommend
Finished Edges	2 evenly spaced fasteners along the positive shiplap edges. Face screws are required in the face of the Product as well as one fastener in the finished edge.



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ATTACHING TRIM

For exterior projects, start with an "S" pattern of construction adhesive on the back of each trim piece. Adhesive is not recommended for interior projects with a drywall substrate. Before attaching the trim, run a bead of caulk along the side of the trim piece where it will come into contact with other Royal Foam Products or obtrusions such as electrical boxes. Ensure the Product is level before fastening the trim with screws in the face of the trim as outlined below.



FINISHING TOUCHES

After all of your panels, ledgers and trim are securely fastened, go back and conceal any fastener holes in the face of the Products with a caulking kit.

HOW TO TINT THE CAULKING

Follow the instructions of the manufacturer, use caulk of your choice.

USING A PAINT KIT TO BLEND THE CAULKING

After concealing the fastener holes with the color match caulking, wait for the caulking to dry before painting the caulk. We recommend mixing a combination of the 3 paint colors provided in a separate paper or plastic bowls, one for stone-touch ups and one for ledger touch ups. The paint is intended to create a perfect blend between the colors around the fastener holes you concealed and the surrounding colors of the Products.

PAINTING EXPOSED UNPAINTED RAW MATERIAL

Any exposed raw material must be painted thoroughly. Unpainted material will discolor when exposed to sunlight for an extended period of time. You may find exposed raw material where you have cut the Royal Foam Products.



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SPECIAL CONSIDERATIONS

Warranty	Failure to follow these installation instructions will void the 25 year limited warranty.
Heat Sources	If you can hold your hand on the surface where you plan to install Royal Foam Product for 10 seconds while the heat source is running, Royal Foam Product is OK to be installed on that surface, if not, Royal Foam Product is not recommended for the area. It is the owner's sole responsibility to ensure all panels and accessories will not come in contact with flames or embers.
Attaching	For exterior projects, premium construction adhesive is required on the back of all panels, ledgers and trim. Fasteners are required for both exterior and interior projects.
Maintenance	Royal Foam Product maintenance is similar to that of wood siding in most climates. Follow the Royal Foam Use and Care guide and examine your Royal Foam Product once per year for any sign of discoloration.
Building Codes	Review your local building code prior to installing Royal Foam Product. Strapping may be required for exterior installations in USA.



INSTALL CHECKLIST: BRICK, STONE AND WOOD

- ☒ **Support and Guidance**
We're there for you every step of the way!
(904) 345-5400 • info@Royalfoam.us
 - ☐ **Cover Up and Clean Up**
Safety first! Be ready for a sawdust like dust from your cuts.
Safety Glasses • Breathing Protection • Gloves • Vacuum
 - ☐ **Measuring for Cuts**
Measurements are made by dry fitting panels or measuring voids.
Tape Measure • Framing Square • Marker
 - ☐ **Cutting Panels, Ledgers and Trim**
Choose from the cutting tools you're most comfortable with, all will work!
Hand Saw • Miter Box • Chop Saw • Table Saw • Utility Knife
 - ☐ **Keeping it Level**
A large and small level is suggested, don't use the floor or ceiling!
Large Level • Small Level • Laser Level • Chalk Line
 - ☐ **Attaching Panels**
Royal Foam Product can be installed over any flat surface
One White Caulking Every 100 SQFT • One Adhesive Every 100 SQFT
- | | | | |
|----------|----------------|---------------------|----------------|
| Wood | Deck Screws | PL Premium Adhesive | White Caulking |
| Concrete | Tapcon Screws | PL Premium Adhesive | White Caulking |
| Stucco | Tapcon Screws | PL Premium Adhesive | White Caulking |
| Brick | Tapcon Screws | PL Premium Adhesive | White Caulking |
| Drywall | Drywall Screws | White Caulking | |
- ☐ **Finish Like a Pro**
The details make a difference!
Paint Kit • Caulking • Latex or Similar Gloves • Sponge



△ Sanded Style

INSTALLATION RECOMMENDATIONS: FAUX WOOD BEAMS

SAFETY INSTRUCTIONS

- Make sure to use the correct tools recommended.
- Wear proper protective gear.
- Follow fixture, power tools, paint manufacturers' instructions, and users manuals.
- Use common sense and follow good construction practices.

TOOL & MATERIAL CHECKLIST

- | | |
|--|---|
| ☒ 2 × 4 (For Blocking) | ☐ Finishing Nails |
| ☐ Construction Adhesive | ☐ Screws |
| ☐ Power Drill | ☐ Caulk or Wood Filler |
| ☐ Saw | ☐ Stud Finder |
| ☐ Chalk Line | ☐ Tape Measure |

STEP BY STEP

1. Measure inside width of the beam and cut wood blocking to inside width dimensions. *(Diagram A)*
2. Determine where the beams will be installed. If installing multiple beams determine your spacing.
3. Once you have determined installation points and spacing, mark the center points along both sides of the wall. Using a chalk line connect the marks.

Note: If the studs or joists do not align with the wood blocking it is recommended that you use molly bolts or toggle bolts to secure wood blocking.

4. 2 feet from the wall attach wood blocking using your center line. Then install blocking every 3-6 feet. With a pencil or tape mark where the blocking is installed. *(Diagram B)*

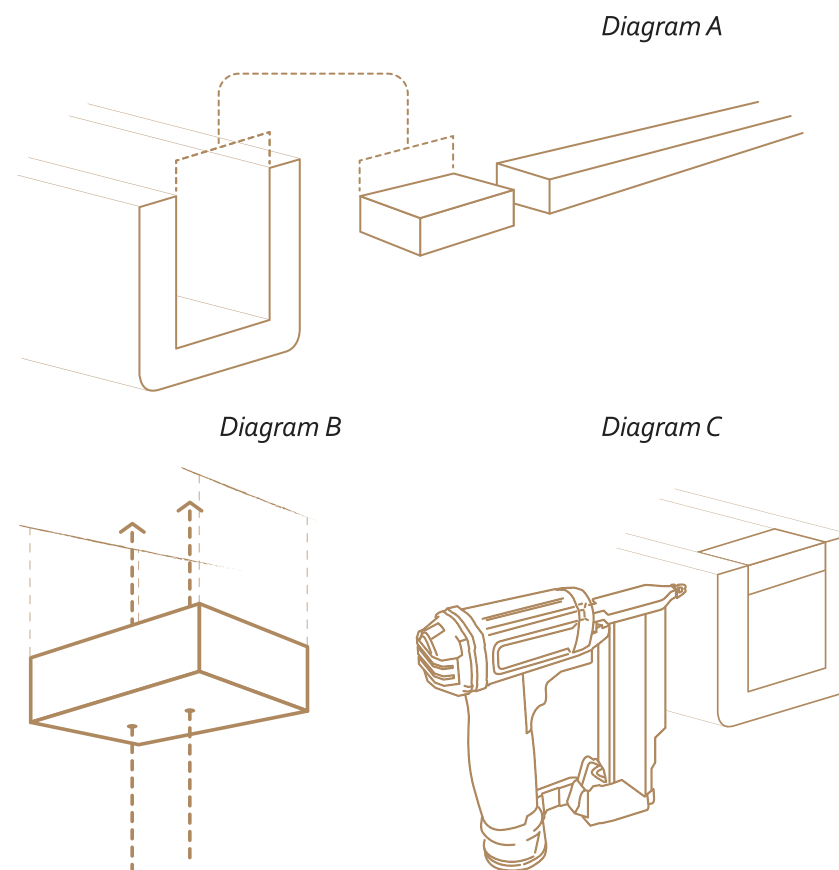
5. Measure each installation point before cutting to account for variances in the wall. It is also recommended that the beams be cut a little long so they fit snugly and can be adjusted after dry fitting.
6. Dry fit each beam without adhesive and make adjustments to the beam length if needed.
7. After dry fitting and length adjustment apply construction adhesive to the outside of the blocking and tops of the beam. Press firmly in place.
8. Use finishing nails or screws to fasten the beam to the blocking. *(Diagram C)* Screws will need to be countersunk, covered with wood filler, and painted for a finished look.
9. Clean off excess adhesive and if needed, apply caulk where the beam and wall meet.

SPECIAL INSTRUCTIONS & NOTES

- Thoroughly read through the installation instructions to familiarize yourself with the process before beginning installation.
- It is recommended that wood blocking be installed every 3-6 feet.

- If studs or joists do not align with the wood blocking it is recommended that you use molly bolts or toggle bolts to secure wood blocking to ceiling
- Before installation acclimate the beams to the room for at least 24 hours

EXAMPLE INSTALLATION DIAGRAMS



URETHANE FAUX WOOD

SAFETY INSTRUCTIONS. READ CAREFULLY BEFORE STAINING!

To avoid inhaling any fumes when using stains, paints or topcoats, it is extremely important to use adequate ventilation. Keep all materials out of the reach of children. Close all containers after use. Please be sure to follow the stain manufacturer's safety procedures.

MATERIAL CHECKLIST

- ☐ gloves
- ☐ quality brush(es) for stain
- ☐ quality brush for topcoat*
- ☐ staining rags
- ☐ mineral spirits
- ☐ stain
- ☐ topcoat*

SPECIAL INSTRUCTIONS & NOTES

- ***Topcoat is required for exterior applications**
- It is recommended to apply stain when temperatures are between 50 to 90 degrees F and relative humidity is below 80%.
- Apply stain to all exposed edges and ends of your stainable urethane product.

RECOMMENDATIONS:

Use water based stain or a quality gel stain. If using gel stain, it should be cut 2-1 with 2 parts stain and 1 part mineral spirits. Follow gel stain drying times found on

IMPORTANT: Any urethane product that will be exposed to weather must be finished within 90 days of exposure.

- **DO NOT** apply stain or topcoat while dew is present.
- **DO NOT** apply stain in direct sunlight.
- **DO NOT** sand stainable polyurethane product.

the container. If product will be used in an exterior application, exterior water based stain should be used with a quality exterior top coat.



△ Hand Hewn Style



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STEP BY STEP

1: SURFACE PREPARATION

Prior to staining, be sure to clean and prepare surfaces. Use a clean rag dampened with mineral spirits to wipe the entire surface, removing all contaminants.

Tip: Compressed air can be used to blow dust off of deeply grooved products.

2: APPLY STAIN

Stir the stain well with a stir stick. Improperly mixed stain will not dry correctly. Apply the stain with brush, apply the stain directly on the surface of the polyurethane product. Ensure that you work the stain into the grain, fill all crack and crevices.

Tip: If your product is 10' or greater, apply the stain in sections.

3: BLEND

After product has been fully stained, take a clean, dry short bristle brush and begin dry brushing and blending the stain in the direction of the grain. Every few strokes, remove the excess stain onto a clean rag or shop towel. Continue this process until you have completed the entire product or area of the product and it appears as any stained wood product. Pay special attention to any deep grooves and corners. Do not let stain collect or pool in these areas. For lighter shades, remove more of the stain when dry brushing. For darker applications, repeat Steps 2 and 3. Make sure first

application is dry before applying second coat of stain.

Tip: To reduce bristle loss during the blending process, periodically tug on the bristles with a rag or shop towel. This will help remove loose bristles so the strands do not fall off and stick to the product.

4: TEST FOR DRYNESS

To test for dryness, use a gloved hand to touch an area of the product that is hidden or near the edge. The stain is completely dry when nothing comes off on the glove. If it is not dry, test again every hour until dry.

5: APPLY TOPCOAT (FOR EXTERIOR APPLICATIONS)

Stir the topcoat well with a stir stick. To apply the topcoat, wet the tips of the brush to apply a single, very thin layer of topcoat. Apply topcoat in a smooth and even motion. Do not use excessive brush strokes, as this may cause the topcoat to bubble or loosen the stain. If you find an area that is too light or dark with stain, apply a small amount of mineral spirits and wipe. Then reapply the stain and dry brush and blend area. After it is dry, apply topcoat again.

Tip: To reduce bristle loss during the topcoat process, periodically tug on the bristles with a rag or shop towel. This will help remove loose bristles so the strands do not fall off and stick to the product.



△ Brushed Texture Style



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MAINTENANCE

All exterior finishes are affected by exposure to sun, weathering, moisture and air pollutants. Typical durability of the topcoat is 3-5 years, but could be less depending upon location conditions.

When the topcoat feels rough, it's time to reapply a new layer of topcoat.

DO NOT use topcoat that is more than 3 years old or that has not been stored in proper temperature conditions.

AFTER STAINING

For fine scratches or nicks in stain:

1. Wipe the damaged surface with mineral spirits.
2. Apply the stain to the scratched area with a cotton swab or an artist brush.
3. Blend the stain until color match is achieved.
4. If clear topcoat is required, wait until the stain is dry before applying topcoat.
5. Apply a fine layer of topcoat over the repaired area with a clean cotton swab or small brush.

Tip: Fine scratches can be touched up by daubing stain onto the area even if topcoat has already been applied.

CREATE A UNIQUE LOOK WITH MULTILAYER STAINS

You can create an artistic look by using two different color stains. It's recommended that you practice with two colors first to get the desired effect. Apply the dark color stain first and dry brush. After it is completely dry, apply the second stain color, lighter shade. Make sure the darker color is visible through the lighter shade of stain. Dry brush the second coat to get to the look desired.



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△ Grainy Style

SAFETY INSTRUCTIONS FOR URETHANE FAUX WOOD

READ CAREFULLY BEFORE STAINING

To avoid inhaling any fumes when using stains, paints or topcoats, it is extremely important to use adequate ventilation. Keep all materials out of the reach of children. Close all containers after use. Please be sure to follow the stain manufacturer’s safety procedures.

MATERIAL CHECKLIST	SPECIAL INSTRUCTIONS & NOTES
☐ gloves	• *Topcoat is required for exterior applications
☐ quality brush(es) for stain	• It is recommended to apply stain when temperatures are between 50 to 90 degrees F and relative humidity is below 80%.
☐ quality brush for topcoat*	• Apply stain to all exposed edges and ends of your stainable urethane product. IMPORTANT: Any urethane product that will be exposed to weather must be finished within 90 days of exposure.
☐ staining rags	• DO NOT apply stain or topcoat while dew is present.
☐ mineral spirits	• DO NOT apply stain in direct sunlight.
☐ stain	• DO NOT sand stainable polyurethane product.
☐ topcoat*	

RECOMMENDATIONS:

Use water based stain or a quality gel stain. If using gel stain, it should be cut 2-1 with 2 parts stain and 1 part mineral spirits. Follow gel stain drying times found on the container. If product will be used in an exterior application, exterior water based stain should be used with a quality exterior top coat.

STEP 1: SURFACE PREPARATION

Prior to staining, be sure to clean and prepare surfaces. Use a clean rag dampened with mineral spirits to wipe the entire surface, removing all contaminants.

Tip: Compressed air can be used to blow dust off of deeply grooved products.

STEP 2: APPLY STAIN

Stir the stain well with a stir stick. Improperly mixed stain will not dry correctly. Apply the stain with brush, apply the stain directly on the surface of the polyurethane product. Ensure that you work the stain into the grain, fill all crack and crevices.

Tip: If your product is 10’ or greater, apply the stain in sections.

STEP 3: BLEND

After product has been fully stained, take a clean, dry short bristle brush and begin dry brushing and blending the stain in the direction of the grain. Every few strokes, remove the excess stain onto a clean rag or shop towel. Continue this process until you have completed the entire product or area of the product and it appears as any stained wood product. Pay special attention to any deep grooves and corners. Do not let stain collect or pool in these areas. For lighter shades, remove more of the stain when dry brushing. For darker applications, repeat Steps 2 and 3. Make sure first application is dry before applying second coat of stain.

Tip: To reduce bristle loss during the blending process, periodically tug on the bristles with a rag or shop towel. This will help remove loose bristles so the strands do not fall off and stick to the product.

STEP 4: TEST FOR DRYNESS

To test for dryness, use a gloved hand to touch an area of the product that is hidden or near the edge. The stain is completely dry when nothing comes off on the glove. If it is not dry, test again every hour until dry.

STEP 5: APPLY TOPCOAT (FOR EXTERIOR APPLICATIONS)

Stir the topcoat well with a stir stick. To apply the topcoat, wet the tips of the brush to apply a single, very thin layer of topcoat. Apply topcoat in a smooth and even motion. Do not use excessive brush strokes, as this may cause the topcoat to bubble or loosen the stain. If you find an area that is too light or dark with stain, apply a small amount of mineral spirits and wipe. Then reapply the stain and dry brush and blend area. After it is dry, apply topcoat again.

Tip: To reduce bristle loss during the topcoat process, periodically tug on the bristles with a rag or shop towel. This will help remove loose bristles so the strands do not fall off and stick to the product.

CARE FOR URETHANE FAUX WOOD

All exterior finishes are affected by exposure to sun, weathering, moisture and air pollutants. Typical durability of the topcoat is 3-5 years, but could be less depending upon location conditions. When the topcoat feels rough, it's time to reapply a new layer of topcoat. DO NOT use topcoat that is more than 3 years old or that has not been stored in proper temperature conditions.

AFTER STAINING

For fine scratches or nicks in stain:

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△ Rough Hewn Style

ADHESIVE & FINISHING

A urethane-based adhesive such as Loctite® PL Premium® Construction Adhesive* must be used on all joints when installing urethane products. This will minimize the effects of expansion and contraction on the product. For additional information on adhesives, detailed installation instructions and finishing information, visit www.royalfoam.us.

Considerations for Installation

ROYAL FOAM reserves the right to make changes to our product with the assurance that we will meet or exceed quality requirements. Changes to product could include standardization across parts that may impact blocking applications, but visual impact will not be noticeable and parts will align. If it is critical to have consistency between parts for installation purposes, please speak with your Customer Service Representative prior to placing your order at (904) 345-5400.

Finishing Touches

Primer Color Match Available at Sherwin-Williams

To better service our customers nationwide, we have worked with Sherwin-Williams* to formulate a color and sheen match for our factory-applied primer.

White:

Resilience® Exterior Latex*
Product # K42W51
Sheen: Flat
Base: Extra White
No colorant needs to be added to the formula.

Oatmeal:

Resilience® Exterior Latex*
Product # K43W00053
Sheen: Satin

Base: Deep Base
Quart and gallon formulas are shown below.

Quart Formula:

W1 – White 4/32, 1/64
B1 – Black 7/32, 1/64, 1/128
R2 – Maroon 4/32
Y3 – Deep Gold 15/32, 1/64, 1/128
Gallon Formula
W1 – White 18/32
B1 – Black 31/32, 1/128
R2 – Maroon 15/32, 1/64
Y3 – Deep Gold 63/32

Black Primer:

SHER-WOOD® ACR: Millwork Primer*
Product # E60BP102

	Polyurethane	Wood	Composite
May Be Placed Against Masonry	Yes	No	No
Above-Grade Distance Requirement**	0"	8"	6"
Water Absorption	No	Yes	Yes
Insect Resistant	Yes	No	No
Moisture Resistant	Yes	No	No
Pre-Drilling Required When Edge Nailing	No	Yes	Yes
Requires Sanding, Priming & Sealing	No	Yes	Yes
Painting (Number of Coats Needed)***	1	2	2
Quality	Consistent quality, no waste; consistent finish	Natural variation; must be culled	
Versatility**	Suitable options for interior or exterior application	Different grade of material and finish required for outdoor use	

Loctite® PL Premium® Adhesive



Part Number: ADH1 Loctite PL Premium Adhesive
Description: (1) 10.2 oz. Cartridge

Marks denoted by () asterisk are owned by third parties.

- Loctite® PL Premium® is owned by Henkel IP & Holding GmbH.
- Sherwin-Williams is owned by SWMC, Inc.

**Always consult the local building code authority to determine suitability of products to meet specific requirements, as well as adhesive manufacturer's recommendations for your particular climate and the substrate you are installing to.

***Product must be painted within 90 days of installation or warranty is void.

ARCHITECTURAL SPECIFICATIONS: MILLWORK POLYURETHANE

Section 1	General Product & Company Information
Address	4225 James E Casey Dr, Unit #5 Westside Industrial Park, Jacksonville, FL 32219
Telephone / Fax	(904) 345-5400
Chemical Name	Foamed Polyurethane
Section 2	Hazardous Ingredients
Hazards	None Known
Section 3	Physical / Chemical Characteristics
Density	5 - 42 lbs per cubic foot
Boiling Point	N/A Material is Solid
Vapor Pressure	N/A Material is Solid
Melting Point Vapor	N/A
Evaporation Rate	N/A
Appearance	Exterior - White, Off-White, or Yellow Interior - White or Yellow
Odor	None
Section 4	Fire & Explosion Hazard Data
Flash Point	N/A
Extinguishing Method	Dry Chemical, CO ₂ , Foam, or Water
Special Firefighting Procedures	Wear approved self-contained breathing apparatus
Unusual Fire & Explosion Hazard	N/A
Section 5	Reactivity Data
Stability	Stable - Yes Unstable - No
Conditions to Avoid	Avoid an open flame
Conditions to Avoid	Combustion may form CO, CO ₂ , Benzene, Nitrogen Oxides, and/or Hydrogen Cyanide
Hazardous Polymerization	None will occur



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Section 6	Health Hazard Data
Acute	Cutting, Grinding, or Sanding polyurethane foam can generate dust. This dust may cause respiratory irritation if inhaled
Route of Entry - Skin	Possible
Route of Entry - Ingestion	Possible
Threshold Limit Value (TLV)	None Established
Chronic	None Known
Signs/Symptoms of Exposure	Eye and/or respiratory tract irritation. Redness and/or swelling on areas of contact
Emergency/First Aid - Inhalation	Remove from area if dust is inhaled. Consult physician if irritation continues
Emergency/First Aid - Eye Contact	Flush eyes with water. Consult physician if irritation continues
Section 7	Precautions for Safe Handling and Disposal:
Waste Disposal Method:	Disposal in accordance with local, state, federal regulations for disposal of solid waste.
Special Precautions:	Store in a temperature-controlled environment away from extreme heat, cold, and flame or possible.
Steps to be taken if material is released or spilled	N/A
Section 8	Control Measures
Respiratory Protection:	No Respirator necessary.
Ventilation:	Adequate ventilation when cutting or sanding is required.
Protective Gloves:	Not necessary, but suggested.
Eye Protection:	Safety glasses with eye shields when cutting or moving.
Other Protective Clothing or Equipment:	Eye wash station should be available.

20 YEAR LIMITED WARRANTY: STONE & BRICK

Royal Foam US LLC (Royal Foam) Faux Stone, Rock, and Brick Products (the "Products") are manufactured in accordance with high standards and tight quality controls. Royal Foam Products will not rust or corrode because the panels are made of polyurethane.

What Does This Warranty Cover?

Royal Foam warrants to you, the owner of the property at the time the Products were purchased, that the Products are free from defects in material and workmanship in the course of manufacturing if installed according to Royal Foam's Installation Guide and maintained according to Royal Foam's Use and Care document. A manufacturing defect shall only constitute the following: flakes peels, or deterioration or Product contraction greater than 0.07% of the original size of the Product.

How Long Does The Coverage Last?

This Limited Warranty lasts for 20 years from the original purchase date, prorated as outlined in the Warranty Coverage Schedule below. This Limited Warranty is limited to the original Royal Foam purchaser and is nontransferable to any subsequent property owner.

What Will We Do?

You must notify us in accordance with the notice requirements specified below, and Royal Foam will investigate and determine, in its sole discretion, whether you have a valid claim. If Royal Foam, in its sole discretion, determines that you

have a valid warranty claim, Royal Foam will undertake the following if applicable to your claim:

If Royal Foam determines that there was a manufacturing defect, in its discretion, Royal Foam will either:

- 1) Provide paint, caulking, and sealant as it may determine will be adequate to repair the portion of the Product related to the Defect or
- 2) replace the portion related to the Defect or
- 3) refund the purchase price for the portion related to the Defect, prorated as outlined in the Warranty Coverage Schedule below.

Our obligations under this Warranty will in no event exceed the purchase price of the portion of the Products found to be defective. Any additional costs and expenses beyond these amounts are your responsibility. Labor costs are not covered.

This Warranty Does Not Cover?

- Damage of any kind resulting from faulty or improper use, application, vandalism, abuse or installation of the Product
- Improper installation
- Damage resulting from settlement of the building, movement in foundation or walls, or other failures of the structure
- Fading due to normal weathering
- Claims that may have been caused by failure to perform the recommended annual preventative maintenance as specified in the Royal Foam Use and Care document found on www.royalfoam.us

- Surface discoloration due to air pollution, exposure to harmful chemicals (including harmful cleaning compounds and pesticides), efflorescence, oxidation, or normal weathering of the surface
- Airborne stains, mold and mildew accumulation
- Expansion or contraction of the Products due to extreme environmental conditions
- Installing interior Products outdoors voids the warranty
- Labor or installation costs
- Damage incurred to the Products during shipment to you
- Damage incurred during your storage of the Products prior to installation
- Damage from fire, fumes, vapors, animals or birds of any kind
- Lightning, hurricane, tornado, wind-storm, earthquake, flood, water damage or other events
- Unforeseeable natural events, disasters or acts of God
- Product discoloration resulting from unpainted polyurethane exposed to sunlight
- Impact of foreign objects
- Warping or distortion of the Product due to exposure to excessive heat sources (e.g., barbecue grills) or exposure to unusual or excessive reflective heat sources (e.g., skylight or window reflection, roofing materials, pools, decks, blacktop, or concrete materials)
- Product that has been painted or whose surface has been altered in any way without written authorization from Royal Foam

Other Limitations

1. Due to normal weathering or changes in manufacturing, replacement Products may differ in gloss and color from Products originally installed on the property.
2. We reserve the right to discontinue or change any design or color of any of our Products at any time and without notice or liability. If, for any reason, Products of the type originally installed are no longer available through Royal Foam at the time you make a warranty claim, we may substitute another product determined by us to be of comparable quality and price.
3. There are no warranties on these Products other than as set forth in this Warranty. We are not liable to you for a breach of any other written or oral express warranties, such as those, if any, given to you by, salesmen, dealers, contractors, applicators, or distributors of the Products.
4. We exclude and are not responsible for any consequential or incidental damages arising out of any breach of this express warranty, or any other oral, written or implied warranty that may apply to your purchase, as it relates to our products. This is your exclusive warranty and is in lieu of all other warranties, express or implied, including but not limited to implied warranties of merchantability and fitness for a particular purpose.
5. We exclude and are not responsible for any consequential or incidental damages from Products installed too close to a heat source or Products that are installed in an area where the Products may come in contact with flames or embers. It is the owner's sole responsibility to follow the installation guide.

20 YEAR LIMITED WARRANTY: STONE & BRICK

How Do You Submit A Warranty Claim?

To initiate a claim, you should contact our warranty services department at (904) 345-5400 to receive a warranty claim form or download the claim form from the Royal Foam website. You must submit your claim form in writing by email to us within the warranty period and within 30 days after the Defect was discovered or should have been discovered by you. Royal Foam in most cases will require specific information from you the purchaser to include, but not limited to: Photos and pictures, samples and

measurements so that Royal Foam can properly evaluate the claim. Failure of Purchaser to provide any requested photos, pictures, samples, measurements, or other necessary information could result in the claim being delayed or denied.

Warranty Coverage Schedule

If Royal Foam determines in its sole discretion that the purchaser shall receive replacement Products or a refund for the portion of the Product related to the defect, the Proration schedule below shall apply: refund amount will be provided according to the schedule below.

YEARS FROM PURCHASE DATE	Royal Foam'S COVERAGE	PURCHASER'S RESPONSIBILITY
0 - 1 Year	95%	5%
1 Year and 1 Day to 2 Years	50%	50%
2 Years and 1 Day to 3 Years	40%	60%
3 Years and 1 Day to 4 Years	30%	70%
4 Years and 1 Day to 5 Years	25%	75%
5 Years and 1 Day to 7 Years	20%	80%
7 Years and 1 Day to 9 Years	15%	85%
9 Years and 1 Day to 12 Years	10%	90%
12 Years and 1 Day to 20 Years	5%	95%

Warranty Dispute Resolution

Any dispute arising out of or related to this Warranty shall be resolved only by binding arbitration in Jacksonville FL Duval County Courthouse.



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△ Rough Hewn Style

USE AND CARE: STONE & BRICK

Recommended Maintenance

Royal Foam Products are some of the most durable building products materials available today. In most cases, normal rainfall is sufficient to keep it clean. If your Royal Foam Products should need cleaning, we recommend the following procedures. Particular attention should be given to areas under eaves, porches, awnings, and other overhangs that have limited exposure to the natural washing effect of rainfall.

Moderate Atmospheric Dirt

We recommend an occasional washing with clear water using a garden hose and soft-bristled brush (a longhandled, car-washing brush is ideal for this purpose).

Heavy Industrial Atmospheric Dirt

Wash in the manner indicated above, but use the following solution:

- 1/3 cup detergent (Tide®, for example)
- 2/3 cup Soilmax or Dirtex
- 1 gallon of water

Caulking Compounds, Tar, Similar Substances

Use mineral spirits in reasonable amounts and apply directly to the foreign substance. Immediately after cleaning, rinse the area thoroughly with water.

Keep It Looking New

Similar to the other siding on your home, your Royal Foam Products may present areas that require touch up paint. We advise examining your Royal Foam

Products once per year and applying paint to areas where you notice any unpainted raw material. For larger products, contact our warranty team (warranty@royalfoam.us) for paint codes. We also recommend applying a water based concrete sealant every 5 years or at the first sign of fading. Applying the sealant as outlined below will maintain or restore the original colors and contrast.

Water Based Concrete Sealant

Typically covers 80-300 SQFT per gallon depending on surface porosity. For best results apply with a low pressure garden sprayer or airless paint sprayer. Coat the surface liberally beginning at the top and allow the sealant to run down the surface about 8 inches. For best sealing results, back roll the wet coat to uniformly force the sealer into the surface.

Caution

Do not exceed the recommended concentrations of cleaners. Doing so can cause damage to the Product. Avoid skin and eye contact with the solution, and in all cases follow manufacturer's instructions for the use of cleaning compounds and solutions. Avoid use of abrasive-type cleaners and strong solvents. Test any cleaner on an inconspicuous area before applying to major areas. To minimize streaking, always follow with a rinsing of clear water. Excessive scrubbing is unnecessary and can be harmful to the Products, and may cause undesirable look in areas over the finish.



△ Hand Hewn Style



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